

2C10

Fire Resistance of Steel Structures



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List of lessons

- 1) Introduction to fire safety
- 2) Fire load
- 3) Advanced fire models
- 4) Structural analysis at fire, steel structures at fire
- 5) Fire resistance of steel structures
- 6) Fire resistance of composite structures
- 7) Fire resistance of timber and aluminium structures
- 8) Fire resistance of concrete structures
- 9) Fire resistance of timber and aluminium structures
- 10) Loading at explosion
- 11) Structural analysis at explosion
- 12) Robustness
- 13) Fire tests

Introduction

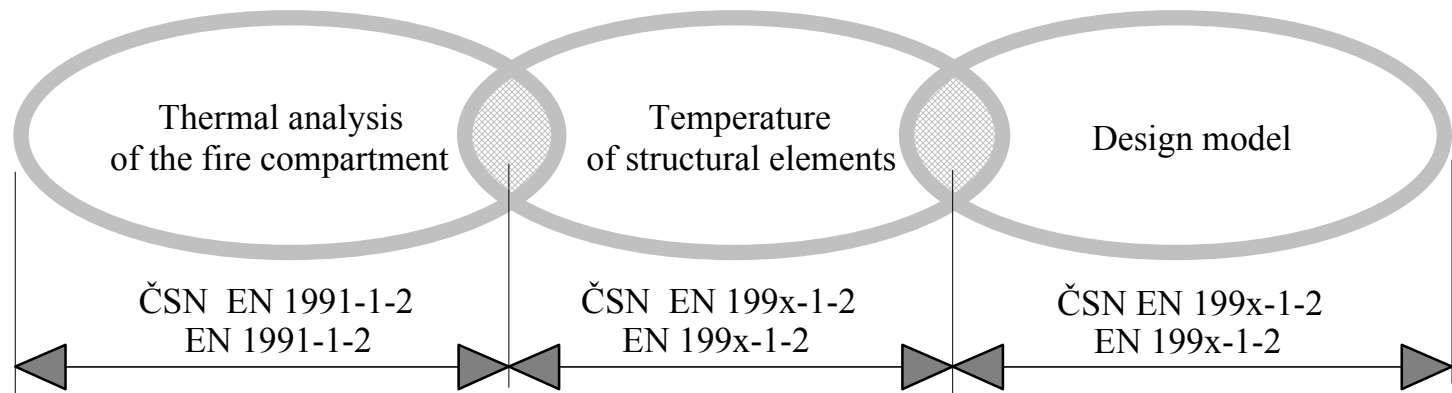
Design procedure

Properties of steel at high temperatures

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Design models for joints

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- Generally, the same method as for normal temperature is used

- The partial safety factor for steel at fire is

$$\gamma_{M,fi} = 1,0$$

- The change of material properties caused by high temperature is very important
- Slightly different formulas are used when resistance to buckling (compression) or lateral-torsional buckling (bending) needs to be evaluated
- Attention should be paid to structural detailing, design of joints and maintaining the structural integrity to prevent the progressive collapse of the structure

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- Properties of steel at high temperature
- The critical temperature method
- Classification of cross-sections
- Elements in tension
- Beams
- Elements in compression
- Beams subject to lateral-torsional instability
- Combination of bending and compression
- Elements with class 4 sections
- Connections

Introduction

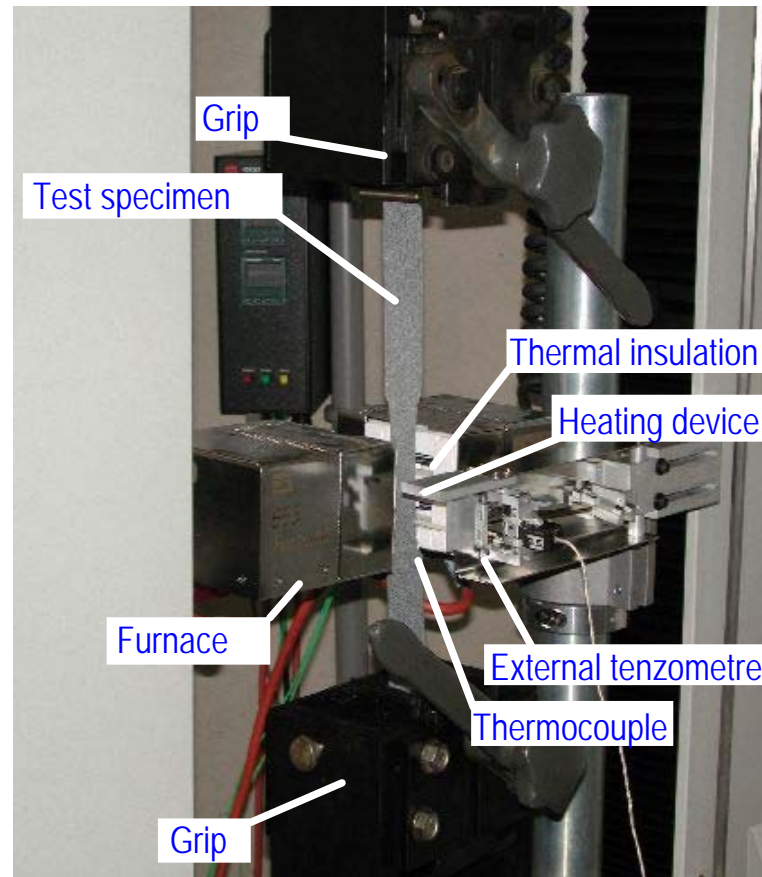
Material testing at high temperature

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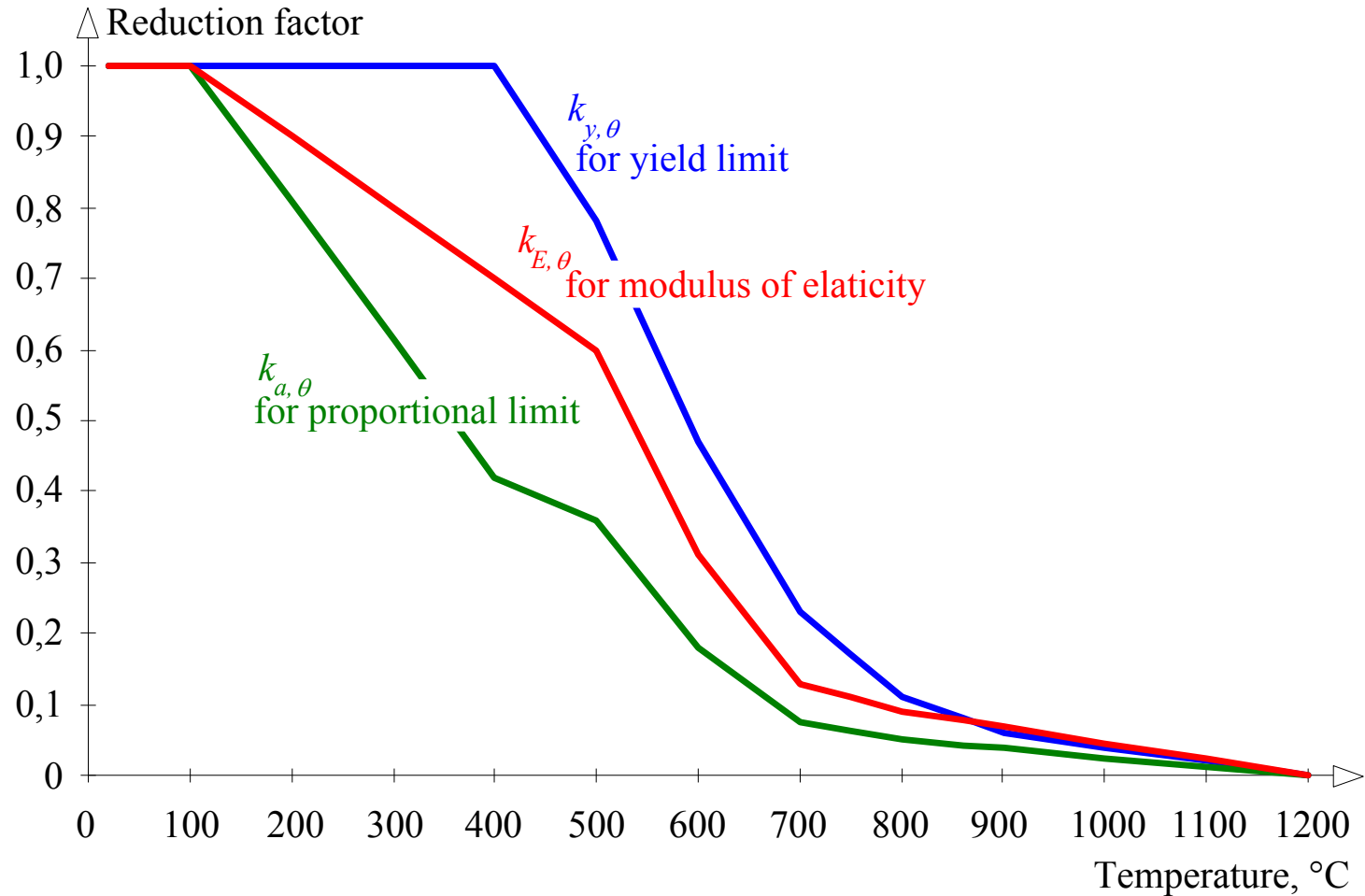
Properties of steel at high temperature

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Stress-strain diagram at high temperature

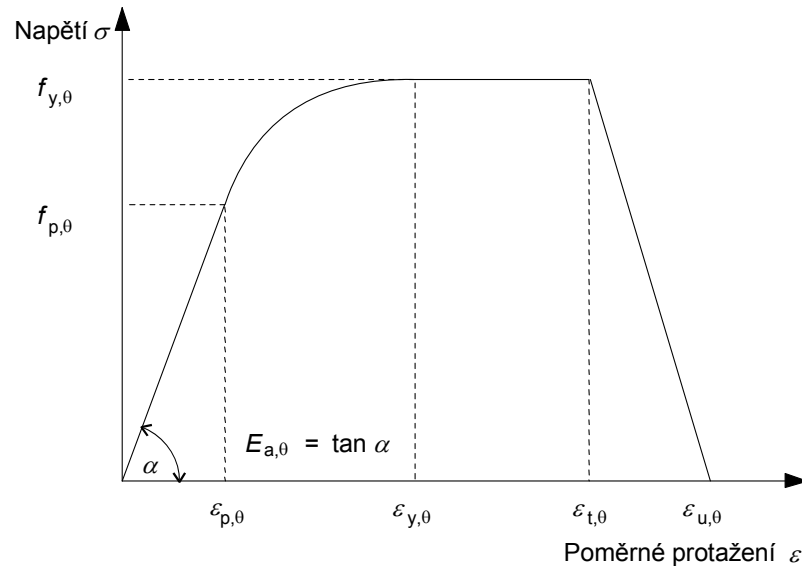
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Poměrné protažení	Napětí σ	Modul pružnosti
$\varepsilon \leq \varepsilon_{p,0}$	$\varepsilon E_{a,0}$	$E_{a,0}$
$\varepsilon_{p,0} < \varepsilon < \varepsilon_{y,0}$	$f_{p,0} - c + (b/a) [a^2 - (\varepsilon_{y,0} - \varepsilon)^2]^{0,5}$	$\frac{b(\varepsilon_{y,0} - \varepsilon)}{a [a^2 - (\varepsilon_{y,0} - \varepsilon)^2]^{0,5}}$
$\varepsilon_{y,0} \leq \varepsilon \leq \varepsilon_{t,0}$	$f_{y,0}$	0
$\varepsilon_{t,0} < \varepsilon < \varepsilon_{u,0}$	$f_{y,0} [1 - (\varepsilon - \varepsilon_{t,0}) / (\varepsilon_{u,0} - \varepsilon_{t,0})]$	-
$\varepsilon = \varepsilon_{u,0}$	0,00	-
Parametry	$\varepsilon_{p,0} = f_{p,0} / E_{a,0}$ $\varepsilon_{y,0} = 0,02$	$\varepsilon_{t,0} = 0,15$ $\varepsilon_{u,0} = 0,20$
Funkce	$a^2 = (\varepsilon_{y,0} - \varepsilon_{p,0})(\varepsilon_{y,0} - \varepsilon_{p,0} + c / E_{a,0})$ $b^2 = c(\varepsilon_{y,0} - \varepsilon_{p,0})E_{a,0} + c^2$ $c = \frac{(f_{y,0} - f_{p,0})^2}{(\varepsilon_{y,0} - \varepsilon_{p,0})E_{a,0} - 2(f_{y,0} - f_{p,0})}$	



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Fire resistant steel

- Fire proof steel
 - For industrial structures (furnaces, etc.) exposed to 600 °C to 1200 °C
- Fire resistant steel
 - Fine crystal structure (reduced sulfur content)
 - Addition of molybdenum and niobium

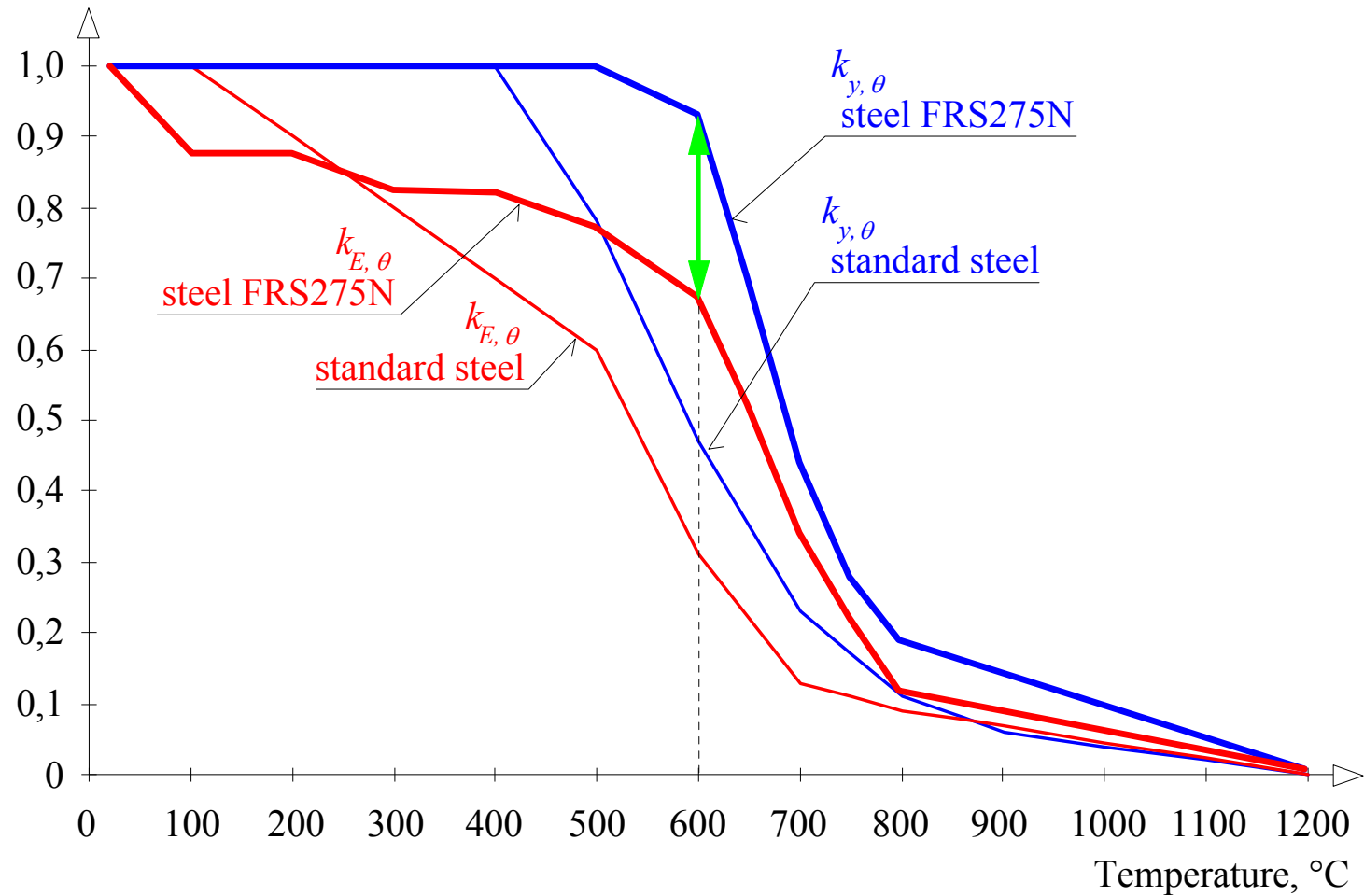
Used at EXPO 2000 in Hannover -
The Christ Pavilion



Fire resistant steel FRS275N

Properties of steel at high temperatures

Increased yield limit at temperature 600°C



Design models for structural elements

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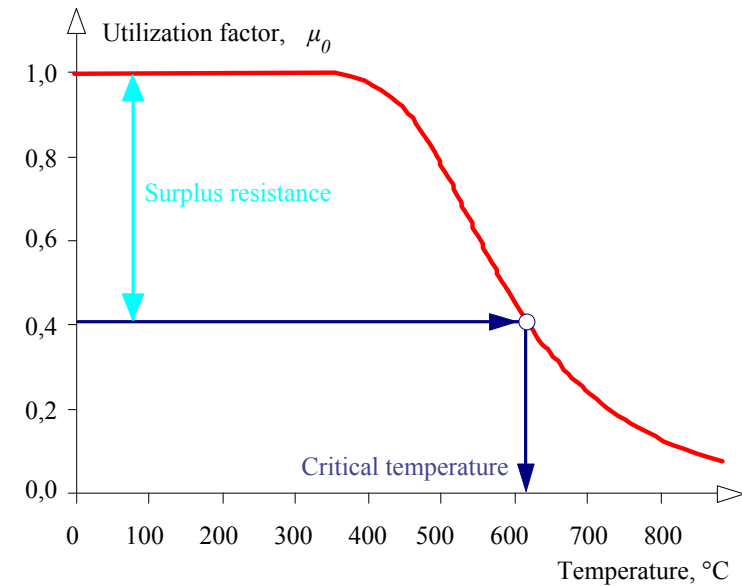
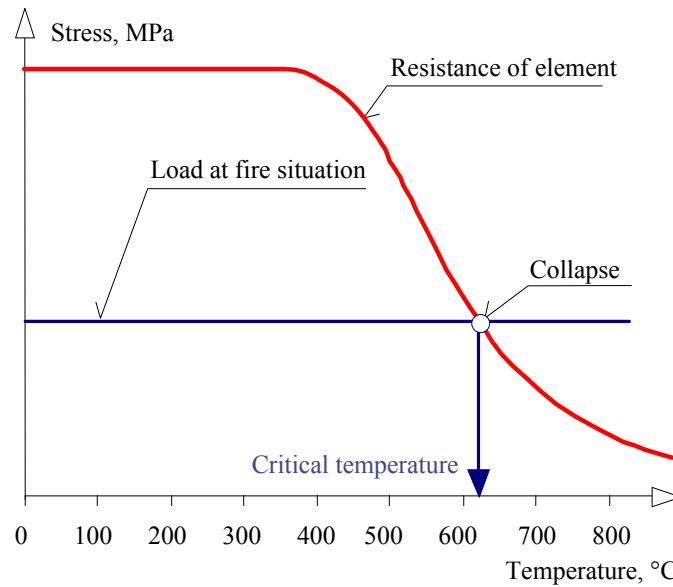
Critical temperature

Properties of steel at high temperatures

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Critical temperature

- Attention!
- The formula is applicable only to elements whose resistance depends on the yield limit only (no stability effects)

$$\theta_{a,cr} = 39,19 \ln \left(\frac{1}{0,9674 \mu_0^{3,833}} - 1 \right) + 482$$

Utilization factor μ_0

$$\mu_0 = \frac{E_{fi,d}}{R_{fi,d,0}}$$

← Load at fire

← Resistance at fire at temperature 20°C

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Classification at normal temperature

... at normal temperature

where

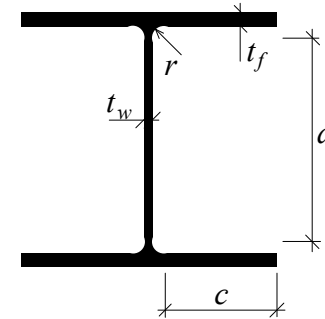
$$\varepsilon = \sqrt{\frac{235}{f_y}}$$

Element	Class 1	Class 2	Class 3
Flange	$c/t_f = 10 \varepsilon$	$c/t_f = 11 \varepsilon$	$c/t_f = 15 \varepsilon$
Web in bending	$d/t_w = 72 \varepsilon$	$d/t_w = 83 \varepsilon$	$d/t_w = 124 \varepsilon$
Web in compression	$d/t_w = 33 \varepsilon$	$d/t_w = 38 \varepsilon$	$d/t_w = 42 \varepsilon$

Classification

The slenderness

$$\bar{\lambda}_p = \frac{b}{28,4 t \varepsilon \sqrt{k_\sigma}}$$



The general formula

$$\bar{\lambda}_p = \frac{\frac{b}{t}}{\sqrt{\frac{\pi^2 E}{12 \cdot 235 \cdot (1 - \mu^2)} \varepsilon \sqrt{k_\sigma}}}$$

both values depend on the temperature

after simplification

$$\bar{\lambda}_p = \frac{\frac{b}{t}}{\sqrt{\frac{\pi^2 E}{12 \cdot 235 \cdot (1 - \mu^2)} \sqrt{\frac{235}{f_y}} \sqrt{k_\sigma}}} = \frac{\frac{b}{t}}{\sqrt{\frac{\pi^2}{12 \cdot (1 - \mu^2)} \sqrt{\frac{E}{f_y}} \sqrt{k_\sigma}}} = \frac{\frac{b}{t}}{0,904 \sqrt{\frac{E}{f_y}} \sqrt{k_\sigma}}$$

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Classification

The factor ε is used at normal temperature

$$\varepsilon = \sqrt{\frac{235}{f_y}}$$

It needs to be modified at high temperature

$$\sqrt{\frac{E_\theta}{f_{y,\theta}}} = \sqrt{\frac{k_{E,\theta} E}{k_{y,\theta} f_y}} = \sqrt{\frac{k_{E,\theta}}{k_{y,\theta}}} \sqrt{\frac{E}{f_y}}$$

Simplified approach is used in standards

$$\varepsilon = 0,85 \sqrt{\frac{235}{f_y}}$$

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Classification at high temperature

... at high temperature

reduced ε

$$\varepsilon = 0,85 \sqrt{\frac{235}{f_y}}$$

Element	Class 1	Class 2	Class 3
Flange	$c/t_f = 10 \varepsilon$	$c/t_f = 11 \varepsilon$	$c/t_f = 15 \varepsilon$
Web in bending	$d/t_w = 72 \varepsilon$	$d/t_w = 83 \varepsilon$	$d/t_w = 124 \varepsilon$
Web in compression	$d/t_w = 33 \varepsilon$	$d/t_w = 38 \varepsilon$	$d/t_w = 42 \varepsilon$

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Elements in tension

Elements with uniform temperature distribution in the cross-section

$$N_{f_{t,Rd}} = \frac{A k_{y,\theta} f_y}{\gamma_{M,fi}}$$

Non-uniform temperature distribution

$$N_{f_{t,Rd}} = \frac{\sum_{i=1}^n A_i k_{y,\theta,i} f_y}{\gamma_{M,fi}}$$

Laterally restrained beams, Class 1 and 2

Uniform temperature distribution (constant temperature)

$$M_{fi,t,Rd} = \frac{W_{pl,y} k_{y,\theta} f_y}{\gamma_{M,fi}}$$

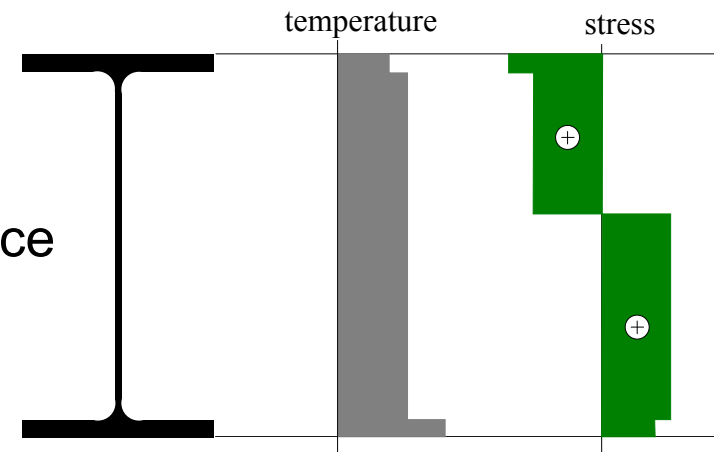
Non-uniform temperature distribution (general method)

– neutral axis

$$N^+ = N^-$$

– bending moment resistance

$$M_{fi,t,Rd} = \frac{\sum_{i=1}^n A_i k_{y,\theta,i} z_i f_y}{\gamma_{M,fi}}$$



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Laterally restrained beams, Class 1 and 2

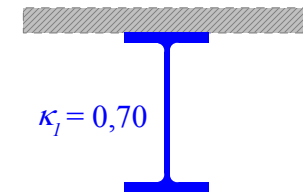
Non-uniform temperature distribution (alternative method)

$$M_{fi,t,Rd} = \frac{1}{\kappa_1 \kappa_2} \frac{W_{pl,y} k_{y,\theta} f_y}{\gamma_{M,fi}}$$

Adaptation factors

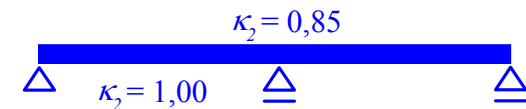
– Factor κ_1 to take into account non-uniform temperature of the cross-section

- $\kappa_1 = 1,00$ for beams exposed on four sides
- $\kappa_1 = 0,70$ for beams exposed on three sides with concrete slab on the fourth side



– Factor κ_2 to take into account non-uniform temperature of the beam

- $\kappa_2 = 0,85$ for intermediate supports of statically indetermined beams
- $\kappa_2 = 1,00$ in other cases



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Laterally restrained beams, Class 3

Uniform temperature distribution (constant temperature)

$$M_{f_{i,t},Rd} = \frac{W_{el,y} k_{y,\theta} f_y}{\gamma_{M,f_i}}$$

Non-uniform temperature distribution

the maximum temperature of the cross-section should
be used for evaluation of moment resistance

$$M_{f_{i,t},Rd} = \frac{1}{\kappa_1 \kappa_2} \frac{W_{pl,y} k_{y,\theta,max} f_y}{\gamma_{M,f_i}}$$

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Beams (shear resistance)

All sections

$$V_{f_i,t,Rd} = k_{y,\theta,web} \frac{A_{V,z} f_y}{\sqrt{3} \gamma_{M,f_i}}$$

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Buckling resistance

For sections of class 1, 2 and 3

- the maximum temperature should be used for non-uniform temperature
- only one buckling curve with the imperfection factor α

$$N_{b,fi,t,Rd} = \chi_{fi} \frac{A k_{y,\theta,max} f_y}{\gamma_{M,fi}}$$

$$\alpha = 0,65 \sqrt{\frac{235}{f_y}}$$

Slenderness

$$\bar{\lambda}_\theta = \bar{\lambda} \sqrt{\frac{k_{y,\theta}}{k_{E,\theta}}}$$

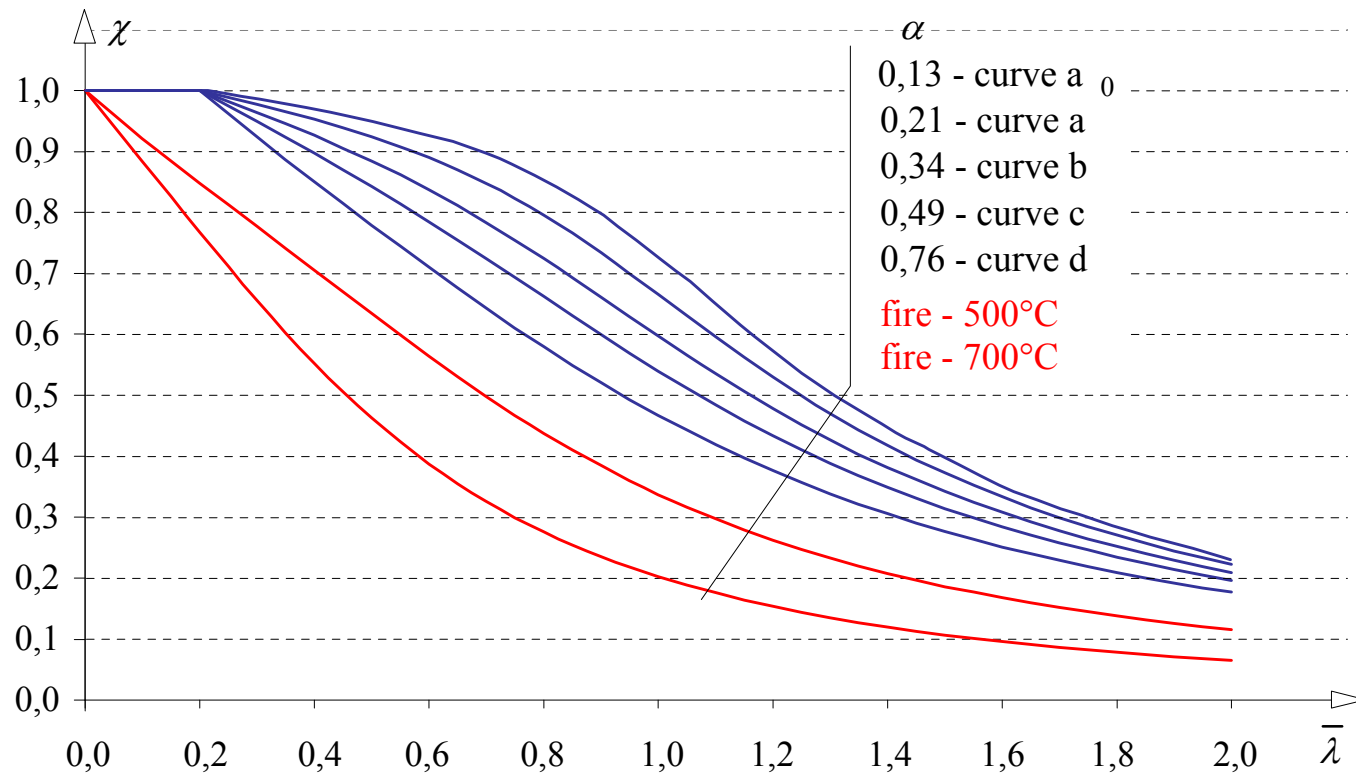
Buckling reduction factor

$$\chi_{fi} = \frac{1}{\varphi_\theta + \sqrt{\varphi_\theta^2 - \bar{\lambda}_\theta^2}}$$

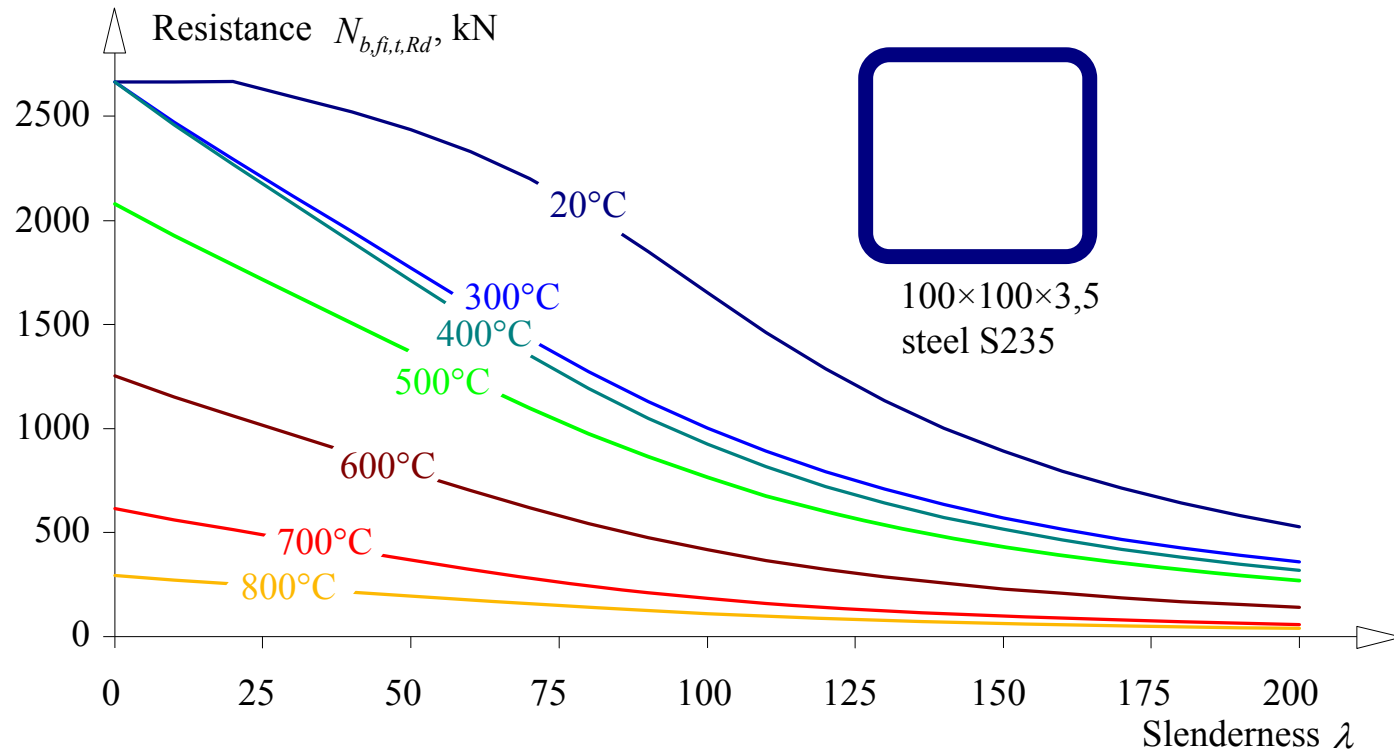
where

$$\varphi_\theta = \frac{1 + \alpha \bar{\lambda}_\theta + \bar{\lambda}_\theta^2}{2}$$

Buckling reduction factors



Buckling resistance of element



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Properties of steel at high temperatures

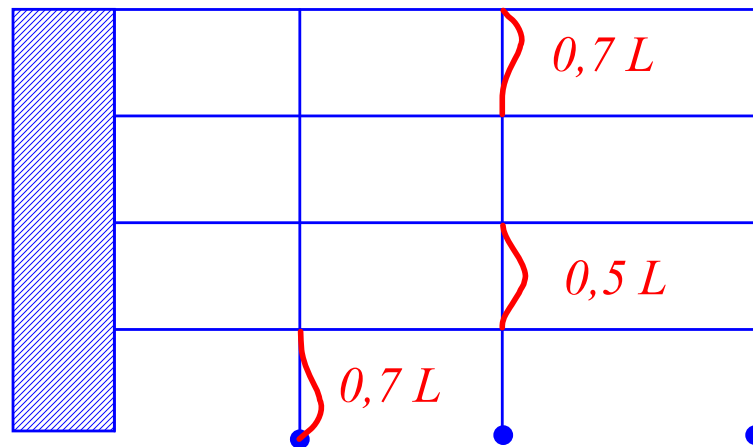
Design models for structural elements

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Reduction of buckling length of columns

- Generally, the buckling lengths at fire are the same as those at normal temperature
- The buckling lengths for multi-storey buildings can be reduced, when
 - it is non-sway structure
 - there are separate fire compartments in each storey
 - the floors have the same or higher fire resistance than the columns



Unrestrained beams

- Beams with class 1 and class 2 sections
 - reduction of the yield limit is based on the temperature of the compressed flange
 - the maximum temperature can be also used (conservative approach)

$$M_{b,fi,t,Rd} = \chi_{LT,fi} \frac{W_{pl,y} k_{y,\theta,com} f_y}{\gamma_{M,fi}}$$

- Beams with class 3 sections

$$M_{b,fi,t,Rd} = \chi_{LT,fi} \frac{W_{el,y} k_{y,\theta,com} f_y}{\gamma_{M,fi}}$$

Imperfection factor

$$\alpha = 0,65 \sqrt{\frac{235}{f_y}}$$

Slenderness

$$\bar{\lambda}_{LT,\theta} = \bar{\lambda}_{LT} \sqrt{\frac{k_{y,\theta}}{k_{E,\theta}}}$$

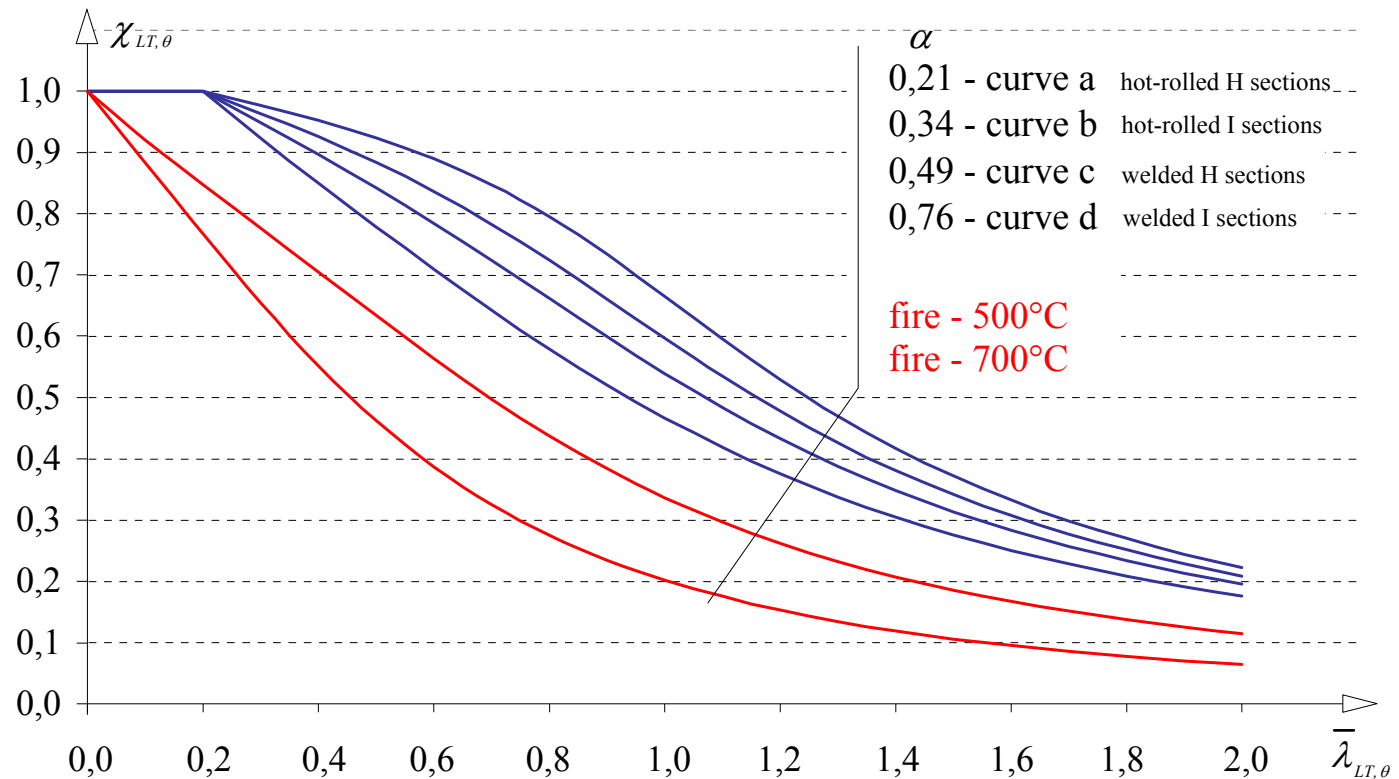
Buckling reduction factor

$$\chi_{LT,fi} = \frac{1}{\varphi_{LT,\theta} + \sqrt{\varphi_{LT,\theta}^2 - \bar{\lambda}_{LT,\theta}^2}}$$

where

$$\varphi_{LT,\theta} = \frac{1 + \alpha \bar{\lambda}_{LT,\theta} + \bar{\lambda}_{LT,\theta}^2}{2}$$

Buckling reduction factor (lateral torsional instability)



Bending and compression

- For class 1 and class 2 sections
 - restrained elements (no lateral torsional instability)

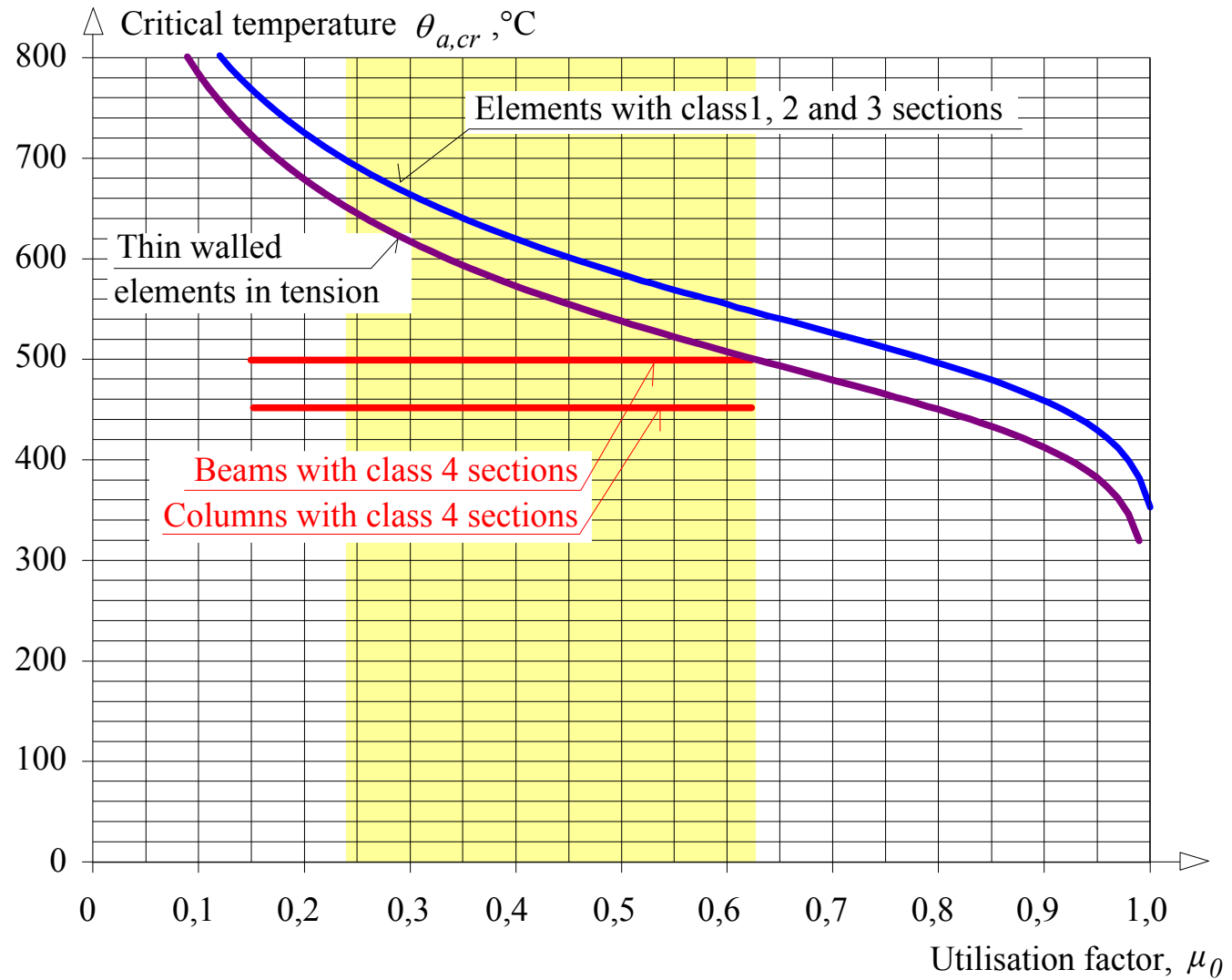
$$\frac{N_{Ed}}{\chi_{min,fi} \frac{A k_{y,\theta} f_y}{\gamma_{M,fi}}} + \frac{k_y M_{y,Ed}}{W_{pl,y} k_{y,\theta} f_y \gamma_{M,fi}} + \frac{k_z M_{z,Ed}}{W_{pl,z} k_{y,\theta} f_y \gamma_{M,fi}} \leq 1$$

- unrestrained elements (with lateral torsional instability)

$$\frac{N_{Ed}}{\chi_{z,fi} \frac{A k_{y,\theta} f_y}{\gamma_{M,fi}}} + \frac{k_{LT} M_{y,Ed}}{\chi_{LT,fi} \frac{W_{pl,y} k_{y,\theta} f_y}{\gamma_{M,fi}}} + \frac{k_z M_{z,Ed}}{W_{pl,z} k_{y,\theta} f_y \gamma_{M,fi}} \leq 1$$

- For class 3 sections
 - similarly, but elastic section modulus is used

Class 4 sections



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**Design models
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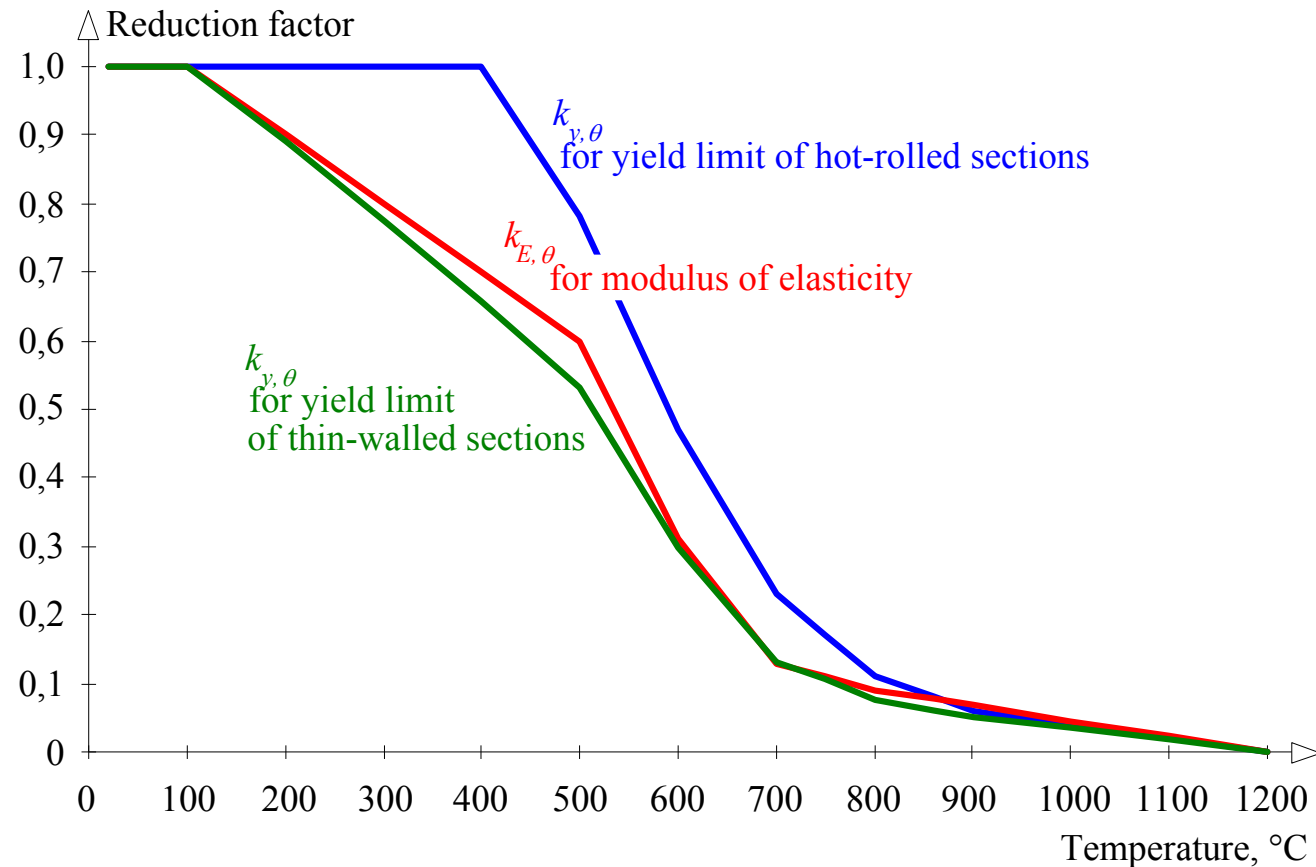
Conclusion

Class 4 sections

- As an alternative method, the resistance of thin-walled elements can be evaluated the same way as for class 3 sections, but effective section properties should be used
- The effective section properties can be evaluated at normal temperature
- The reduction factor for thin-walled sections (both, hot-rolled and cold-formed) is different from the factor for hot-rolled sections

Reduction factors for thin-walled sections

- The reduction factors are used for thin-walled sections
 - cold-formed
 - hot-rolled, welded



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Joints

- The joints are usually not the critical part of the structure, as the temperature is lower than the temperature of the connected elements
- There are requirements for structural integrity

To check resistance of the joints:

- The temperature is the most important
- The methods:
 - simplified models for temperature
 - calculation using step by step method with A/V ratio for the joint
- The resistance calculation can be based on component method adopted for high temperatures



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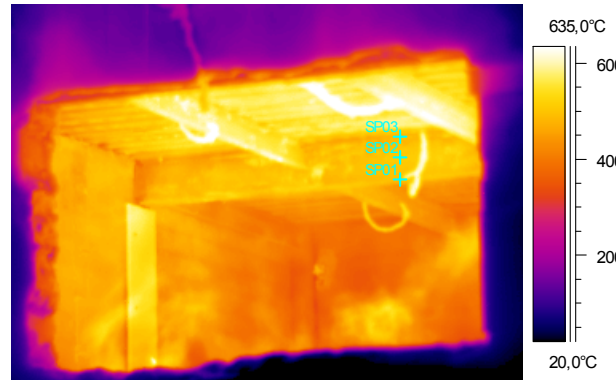
Design models for joints

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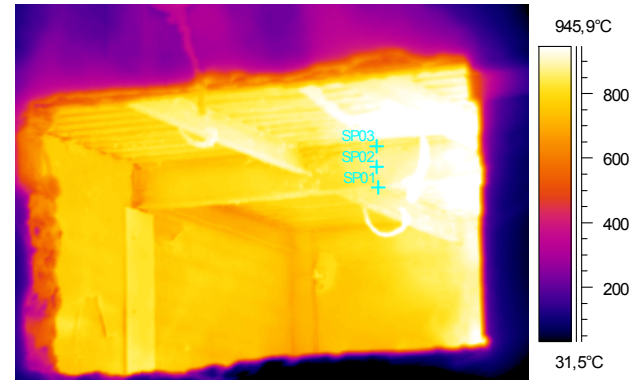
Temperature of the joints

Pictures from thermo cameras used to measure the beam to beam and beam to column connections

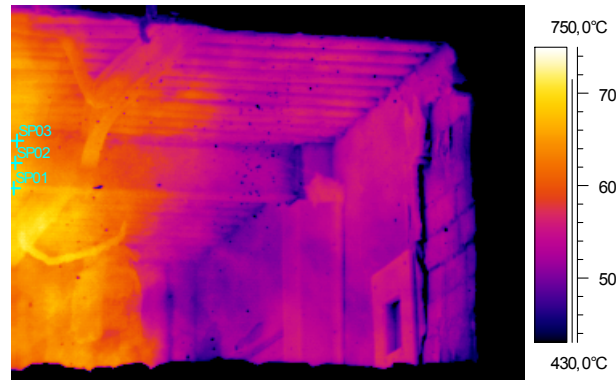
a) Heating phase (30 min)



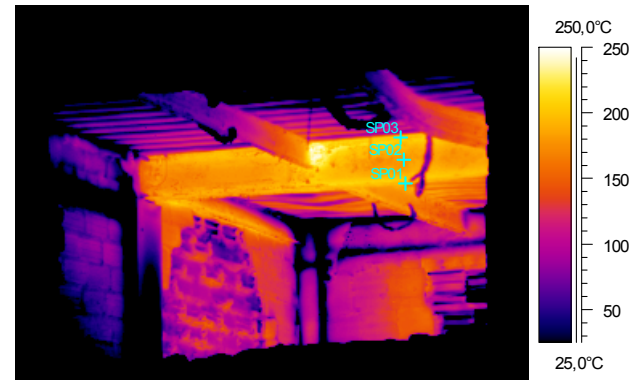
b) The maximum temperature (54 min)



c) Cooling phase (69 min)



d) The end (240 min)



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Simplified model for temperature

Temperature of the beam supporting the concrete slab is based on beam temperature in the mid span

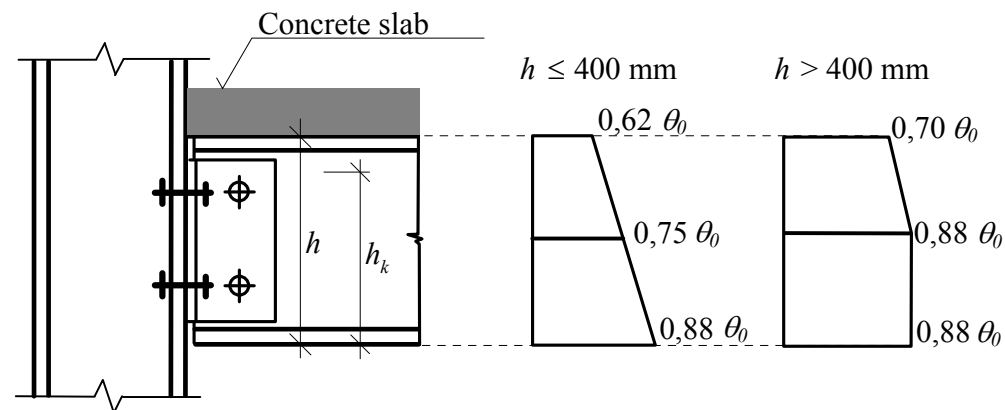
$h < 400 \text{ mm}$

$$\theta_h = 0,88 \theta_0 \left[1 - 0,3 \left(\frac{h_k}{h} \right) \right]$$

$h > 400 \text{ mm}$

$$\theta_h = 0,88 \theta_0 \quad \text{pro } h_k \leq \frac{h}{2}$$

$$\theta_h = 0,88 \theta_0 \left[1 + 0,2 \left(1 - 2 \frac{h_k}{h} \right) \right] \quad \text{pro } h_k > \frac{h}{2}$$



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Properties of steel at high temperatures

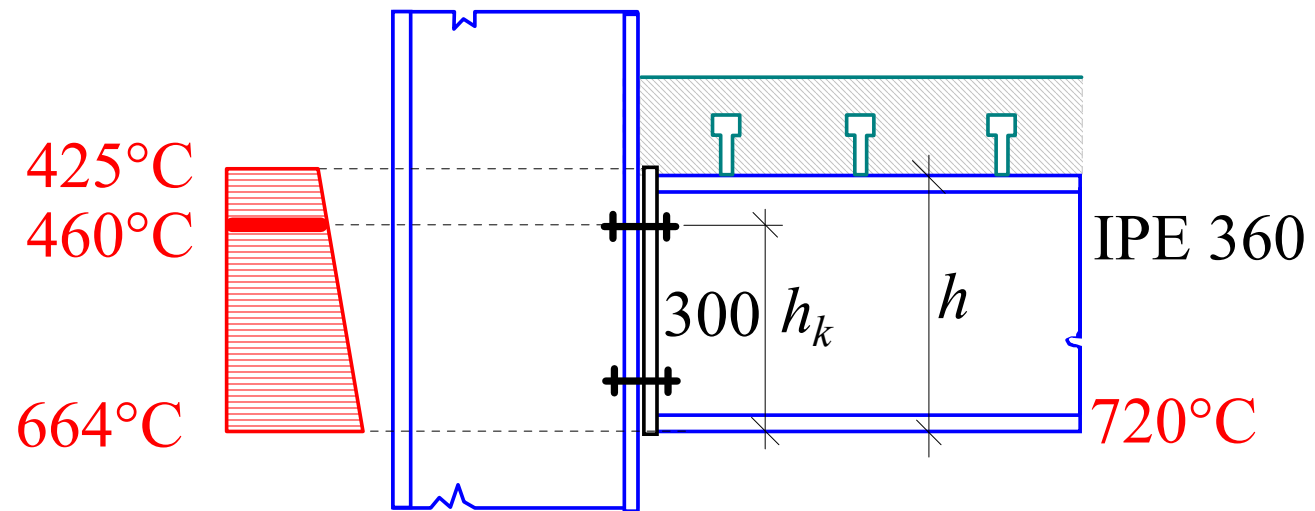
Design models for structural elements

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Temperature of the joint

Temperature of the joint depends on the location of the elements (bolts, weld, etc.)



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Temperature by step by step method

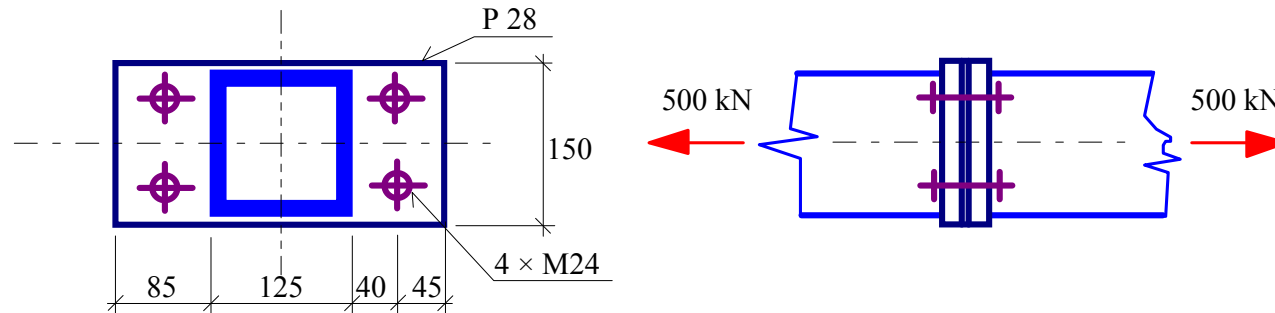
Properties of steel at high temperatures

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Splice connection of the lower chord of the truss, R45 required



Unprotected connection

$$\frac{A_m}{V} = \frac{54,0}{1,24} = 43,18 \text{ m}^{-1}$$

the fire resistance is 44 min 45 sec (standard curve)

Protected connection (protection thickness 15 mm)

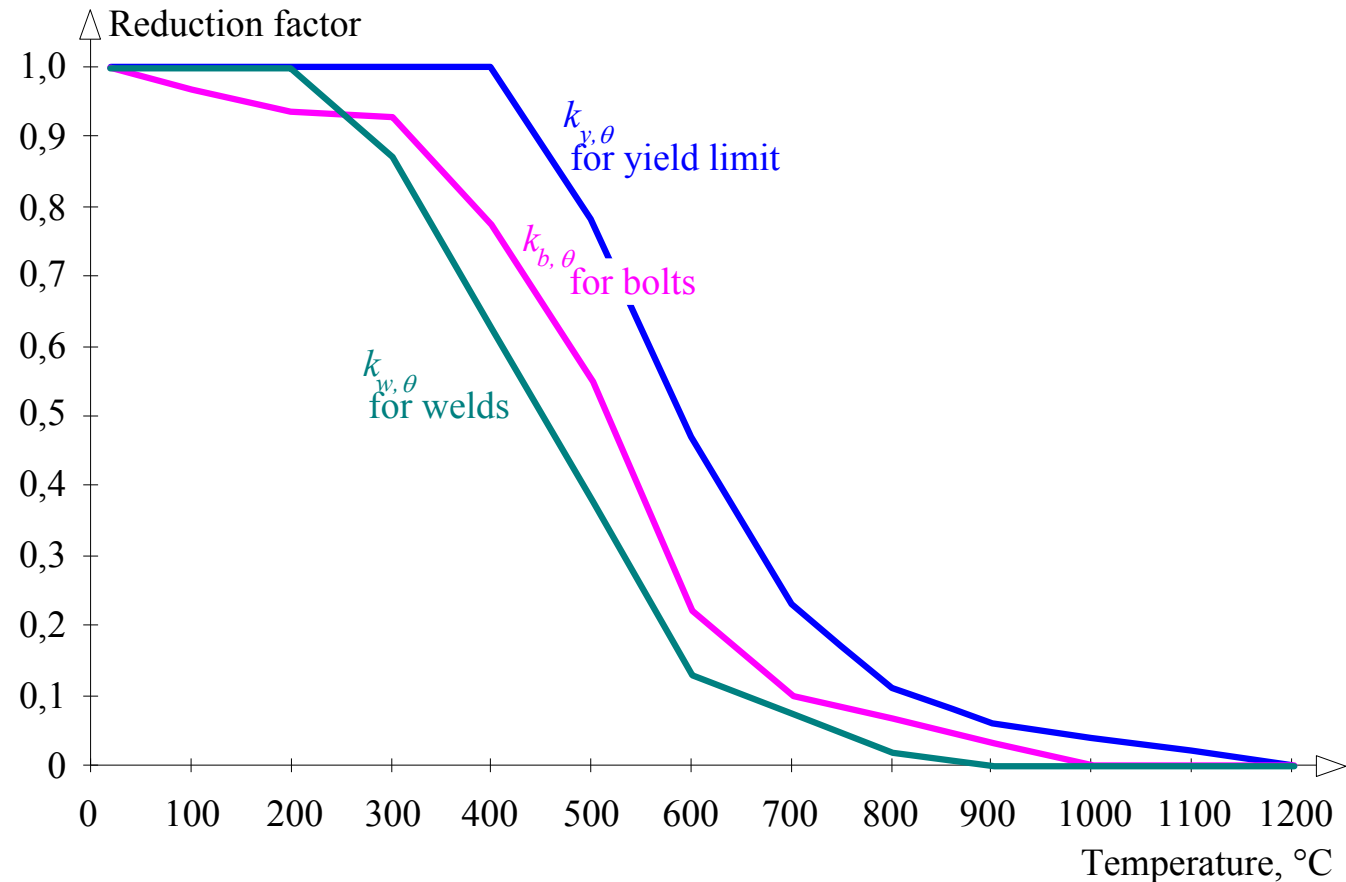
$$\frac{A_p}{V} \frac{\lambda_p}{d_p} = \frac{54,0}{1,24} \frac{0,1}{0,015} = 288 \text{ Wm}^{-3}\text{K}^{-1}$$

the fire resistance is 112 min (standard curve)

Reduction factors

EN 1993-1-2 gives the reduction factors for

- bolts
- welds



Component method

Components

- Resistance

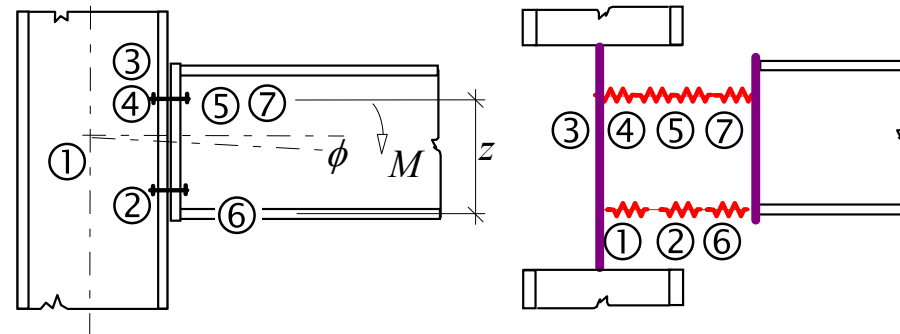
$$F_{i,\theta} = k_{y,\theta} F_i$$

- Stiffness

$$k_{i,\theta} = k_{E,\theta} k_i$$

- Deformation

$$\delta_{i,\theta} = \frac{F_{i,\theta}}{k_{i,\theta}} = \frac{k_{y,\theta}}{k_{E,\theta}} \delta_i$$



Design models for joints

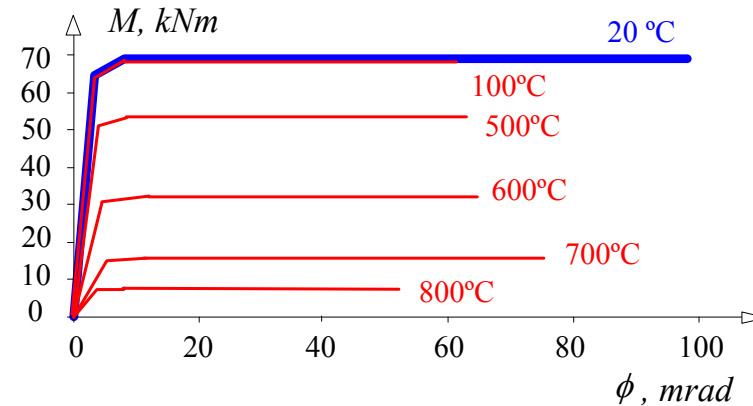
Joint

- Resistance

$$M_{j,\theta,Rd} = k_{y,\theta} M_{j,Rd}$$

- Stiffness

$$S_{j,ini,\theta} = \frac{E_\theta z^2}{\sum_i \frac{1}{k_{i,\theta}}}$$



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Structural integrity

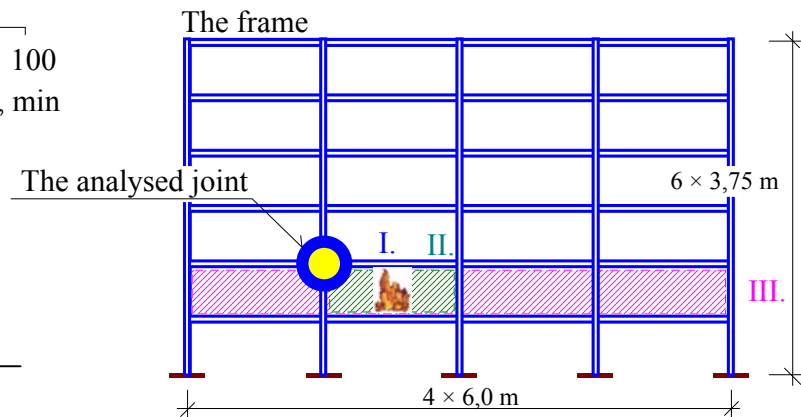
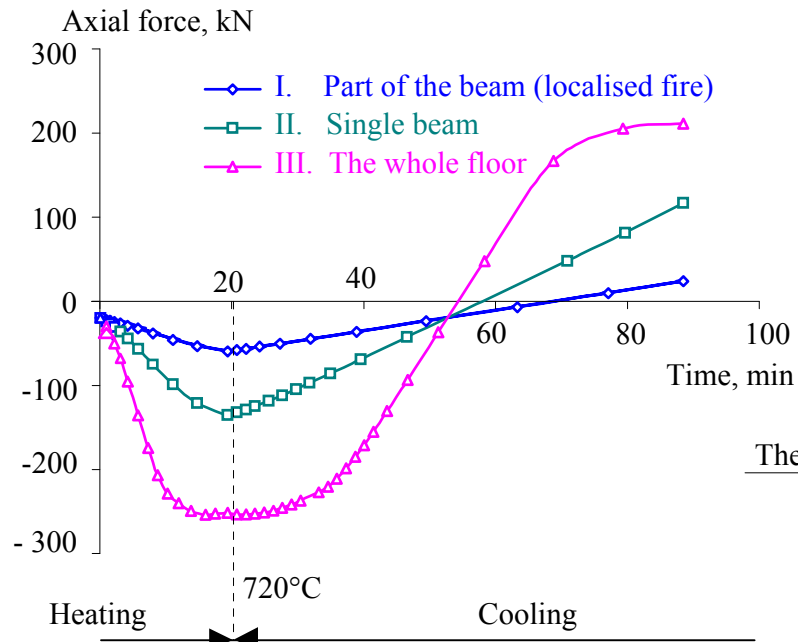
Properties of steel at high temperatures

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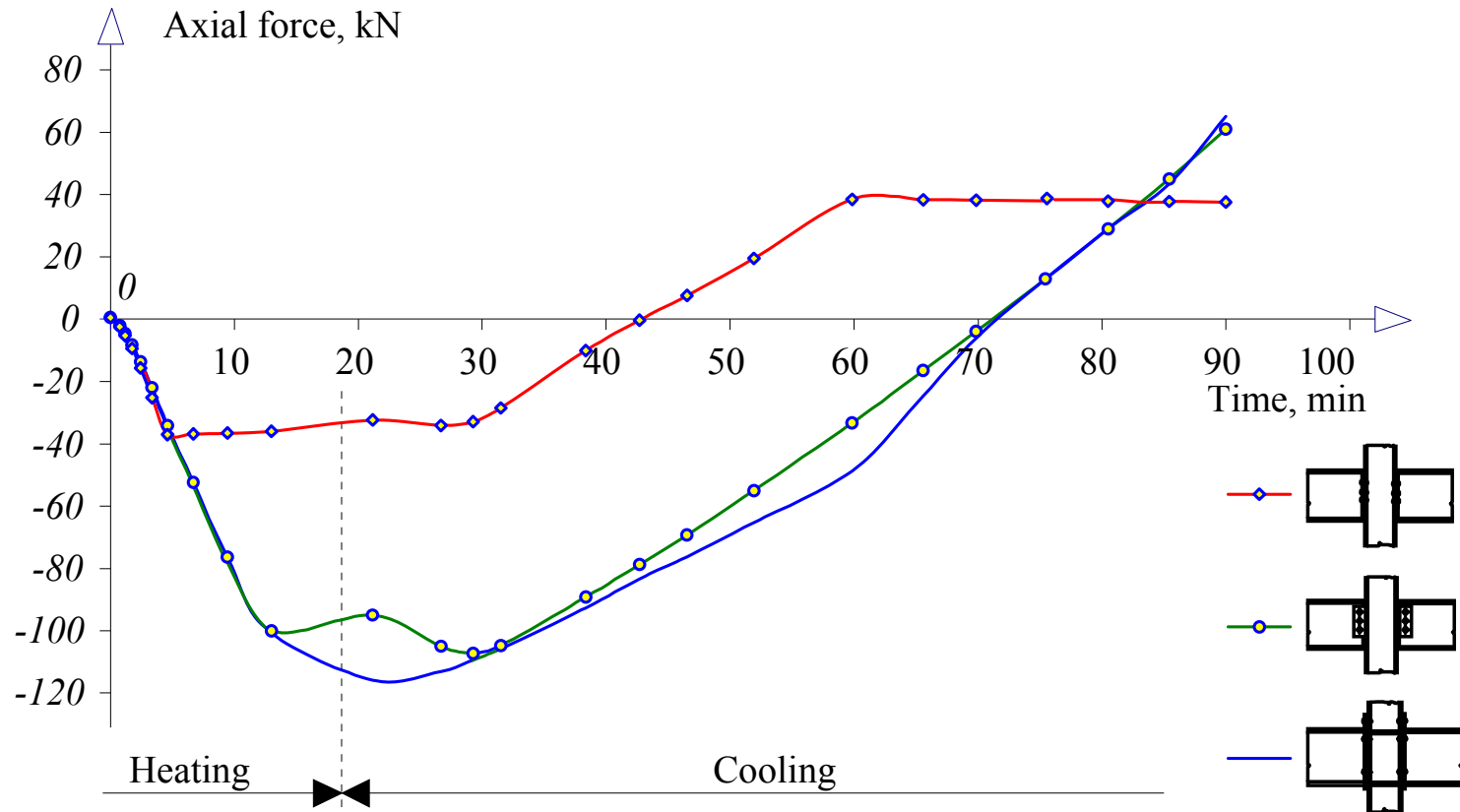
Design models for joints

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Axial force in the joint for various fire scenarios



Comparison of different joints



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Conclusion

- Simple design models for steel structures
- Based on design at ambient temperature
- Knowledge of material behaviour at high temperature is necessary

- Joints usually do not represent critical part of the structure, no specialised check is necessary
- Simple temperature model for joints is available

- Proper detailing of joints ensuring structural integrity is very important

Thank you for your attention

URL: www.ocel-drevo.fsv.cvut.cz



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