

Effective Thermal Conductivity of Fire Proof Materials and the Measuring Method



Outline of Lecture

- The Definition of Effective Thermal Conductivity
 - Def.1: the average of the thermal conductivities when the specimen temperature was 400~600°C
 - Def.2: the thermal conductivity when the specimen temperature was 540°C (1000°F)
- Experimental Investigation
- Conclusion

Application of Structural Fire Design
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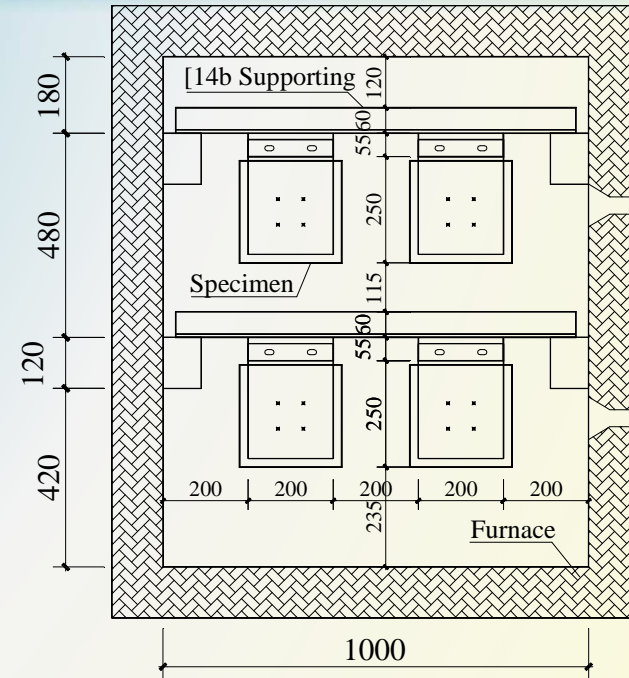




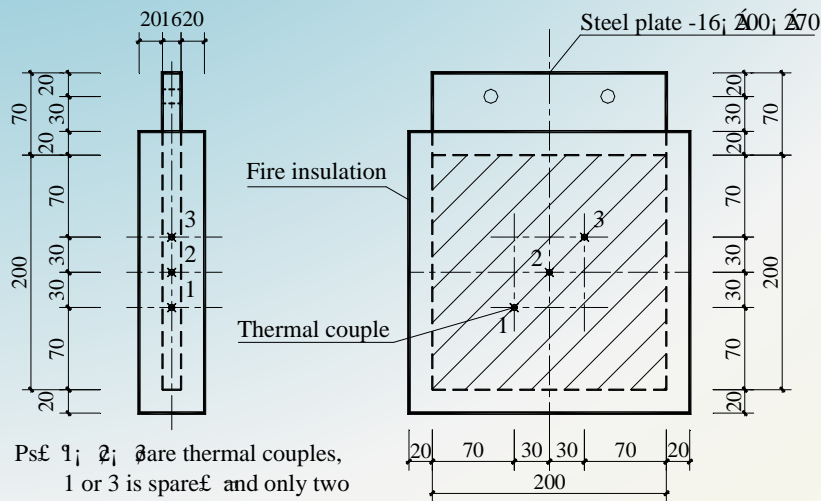
Experimental Investigation



a) The furnace



b) The cross-section and the arrangement of specimens



Ps£ 1; 2; 3 are thermal couples,
1 or 3 is spare£ and only two
of the three are useful.

c) Dimensions of specimens

Fig. 2 Test setup and specimens





Experimental Investigation

Test Results

Table 1 Testing results of effective thermal conductivity

Specimen ID	Design Fire-resistance (h)	Design Thickness (mm)	Actual Thickness (mm)	Time of Ts=540°C(min)	Effective Thermal Conductivity (W/m·K)			
					By Def.1	Average of Def.1	By Def.2	Average of Def.2
1-1	0.5	10	11.2	41	0.2271		0.2277	
1-2	0.5	10	11.6	39	0.2472	0.2359	0.2448	0.2349
1-3	0.5	10	12.5	43	0.2334		0.2323	
2-2	1.0	17	14.2	41	0.2827	0.2597	0.2834	0.2604
2-3	1.0	17	14.5	47	0.2366		0.2373	
3-1	1.5	20	18.5	55	0.2476		0.2498	
3-2	1.5	20	18.0	62	0.2031	0.2339	0.2055	0.2366
3-3	1.5	20	18.0	53	0.2511		0.2545	
4-1	2.0	30	33.0	86	0.2373		0.2456	
4-2	2.0	30	31.0	91	0.2050	0.2299	0.2125	0.2374
4-3	2.0	30	31.5	81	0.2475		0.2542	
5-1	2.5	40	36.0	94	0.2300		0.2378	
5-2	2.5	40	36.0	98	0.2182	0.2272	0.2251	0.2342
5-3	2.5	40	36.0	94	0.2335		0.2396	

Ps: the steel plates are all sized 16 mm × 200 mm × 270mm;
the shape factor of the steel plates are all 145m⁻¹.

Def.1—the average of the thermal conductivity when the specimen temperature was 400~600°C

Def.2—the thermal conductivity when the specimen temperature was 540°C (1000°F)





Experimental Investigation

Test Results

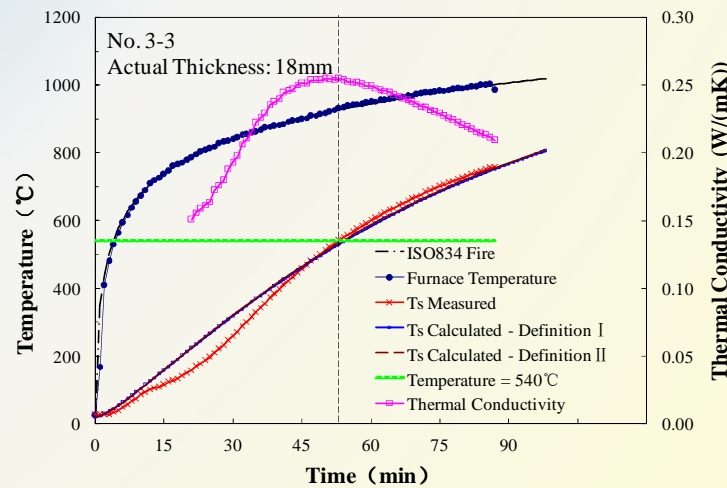
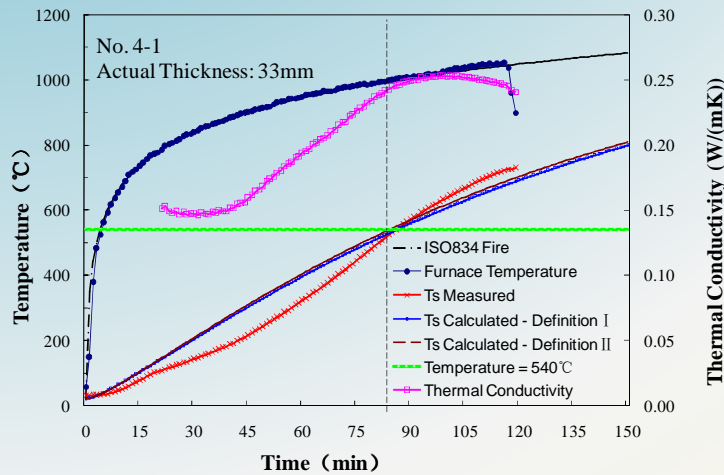
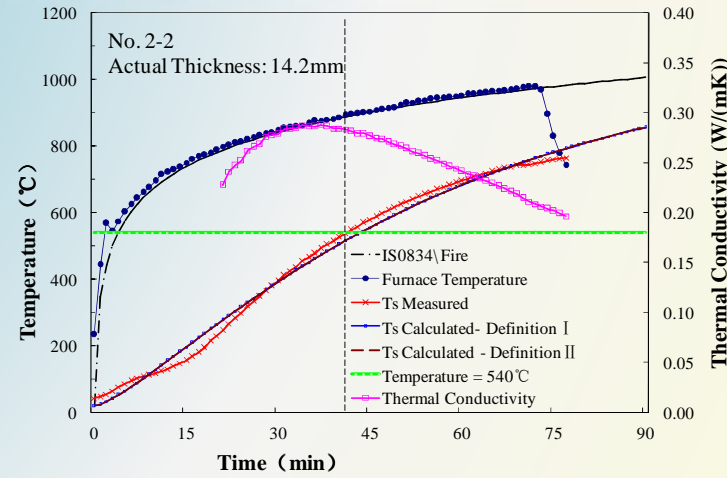
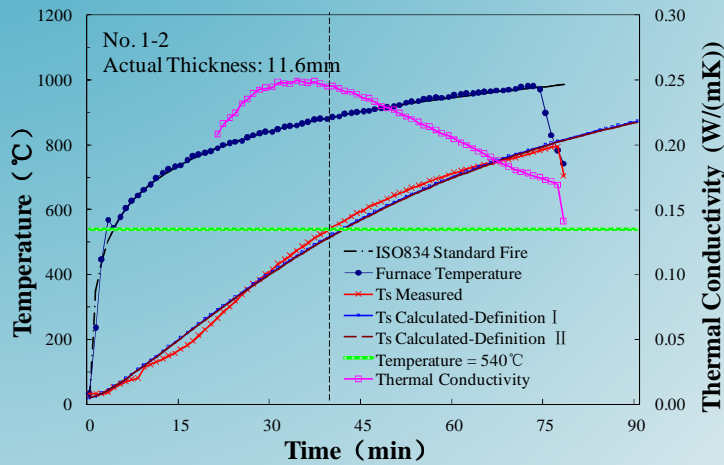


Fig. 4 Comparison between Ts calculated and Ts measured





Conclusion

1

Proposed a measuring method suitable for thermal conductivity of fire proof materials and developed the corresponding test setup.

2

Proposed two definitions of thermal conductivity.

3

Verification and comparison of the two definitions were proposed. Comparison between the calculated temperature and the measured temperature indicated that the two definitions met the engineering requirements.

4

The thickness of fire insulation has little effect on the effective thermal conductivity. 20mm was chosen as typical thickness taking actual use into consideration.

