

AC₂ **Table E.1N: Indicative minimum strength class**

	Exposure Classes according to Table 4.1									
Corrosion										
	Carbonation-induced corrosion				Chloride-induced corrosion			Chloride-induced corrosion from sea-water		
	XC1	XC2	XC3	XC4	XD1	XD2	XD3	XS1	XS2	XS3
Indicative minimum strength class	C20/25	C25/30	C30/37		C30/37		C35/45	C30/37	C35/45	
Damage to Concrete										
	No risk	Freeze/Thaw Attack				Chemical Attack				
	X0	XF1	XF2	XF3	XA1	XA2	XA3			
Indicative minimum strength class	C12/15	C30/37	C25/30	C30/37	C30/37			C35/45		